

DIE

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OTHER NAMES	COLLET & DIE
CATEGORY	TOOLS AND EQUIPMENT FOR MATERIALS
SUB-CATEGORY	METALWORKING TOOLS AND EQUIPMENT
DESCRIPTION	Collet and die is a circular object open at one end with teeth inside for rethreading. Two screws on side and one empty screw hole. Visible markings 'B & Co.' '7/8' 'U.S. STD.' '9' on die inner piece and 'DERBY' 'BUTTERFIELD & CO. DERBY LINE VT' on collet, the outer piece.
HISTORY OF USE	Collet and die are used for rethreading work 7/8" and smaller. One piece adjustable split die. Die adjusted by countersunk set screw. Die can be used in lath or machine by reversing it in the collet.
MATERIAL	METAL-STEEL;
HEIGHT	4.3
DIAMETER	Top: 7 Base: 5
CIRCUMFERENCE	22
UNITS OF MEASUREMENT	Centimeters
ACCESSION NO.	1996.0081.0001
TYPE OF RECORD	Museum Artifact